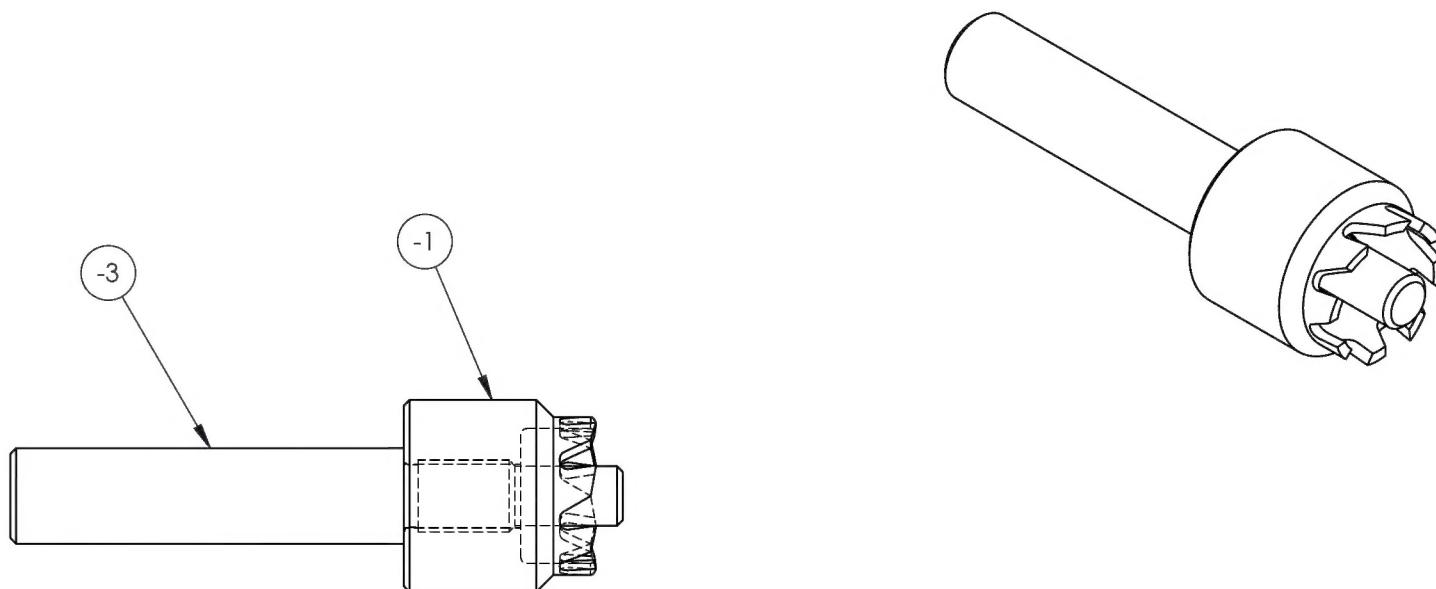


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

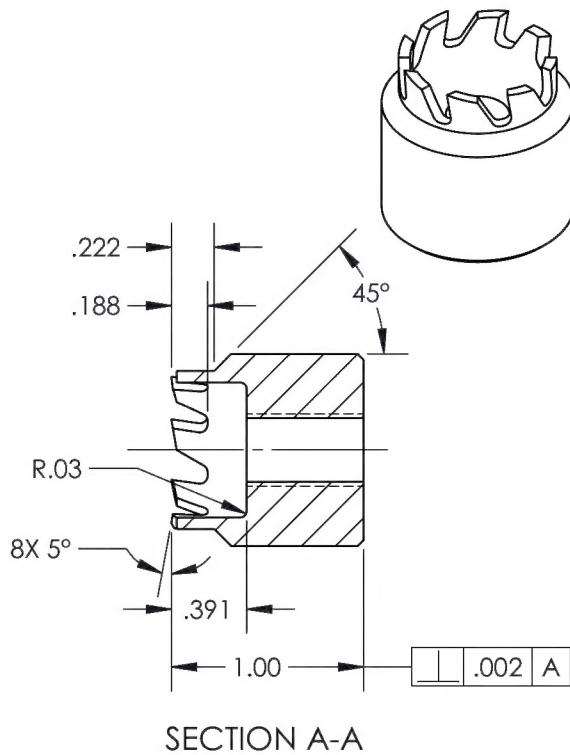
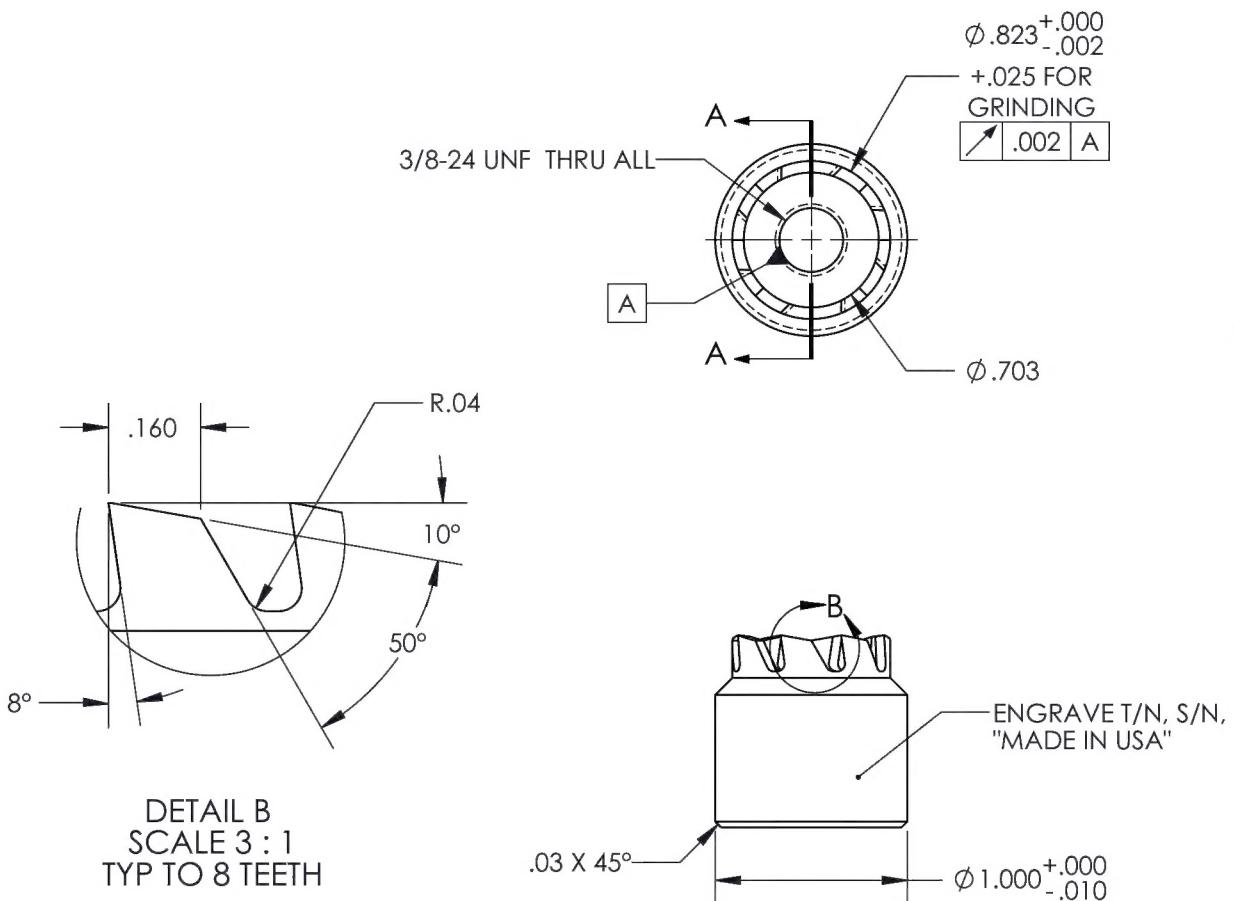


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CUTTER	0-1 DRILL ROD	Ø1 X 1-1/8	2
			-3	1	ARBOR	4140 Q & T	Ø1/2 X 3-1/4	3

 <b>RED BARN MACHINE</b>	
TITLE	
DRILL PRESS BEARING CUTTER	
DWG NO.	RBSC7205
MATL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
SPEC	
HEAT TREAT FINISH	
USED ON MODEL	
212-310-701-103	
SCALE	1:1
DATE	5/21/2013
SHEET 1 OF 3	

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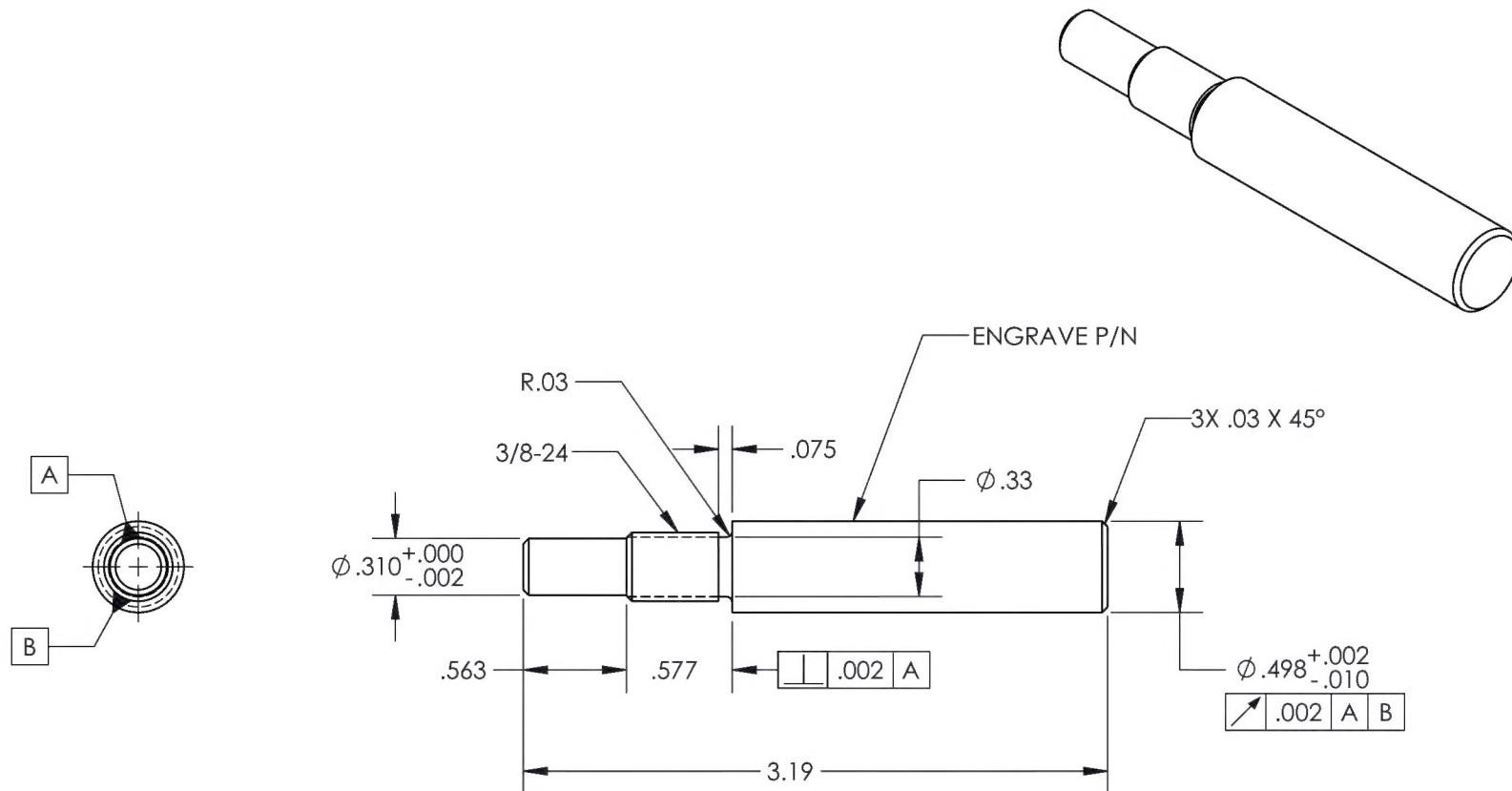
REV		DESCRIPTION		DATE	INITIAL	APPROVED
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RB		RED BARN MACHINE	
TITLE		DRILL PRESS BEARING CUTTER	
DWG NO.		RBSC7205-1	
MATL	0-1 DRILL ROD	DRAWN BY:	GILBERT
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	D. Neil
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT	HRC 55-60
.XX ± .01	ANGLES ± .5°	FINISH	BLACK OXIDE
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	212-310-701-103
SCALE	1:1	DATE	5/21/2013
			SHEET 2 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(3)

ARBOR

 RED BARN MACHINE	
TITLE DRILL PRESS BEARING CUTTERS	
DWG NO.	RBSC7205-3
MATL	4140 Q & T
DRAWN BY:	GILBERT
APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
SPEC	
USED ON MODEL	
212-310-701-103	
SCALE	1:1
DATE	5/21/2013
SHEET 3 OF 3	